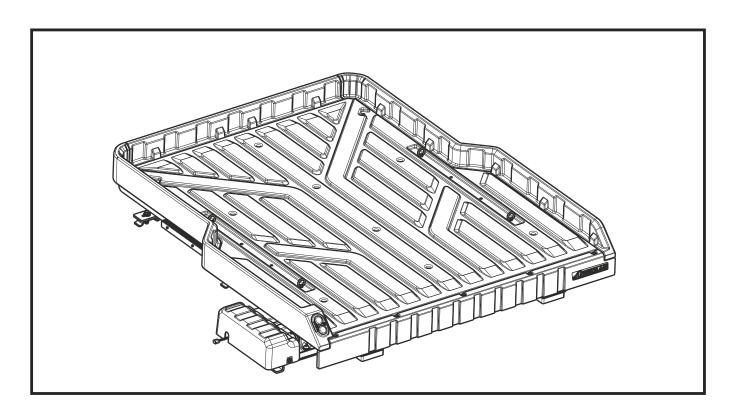
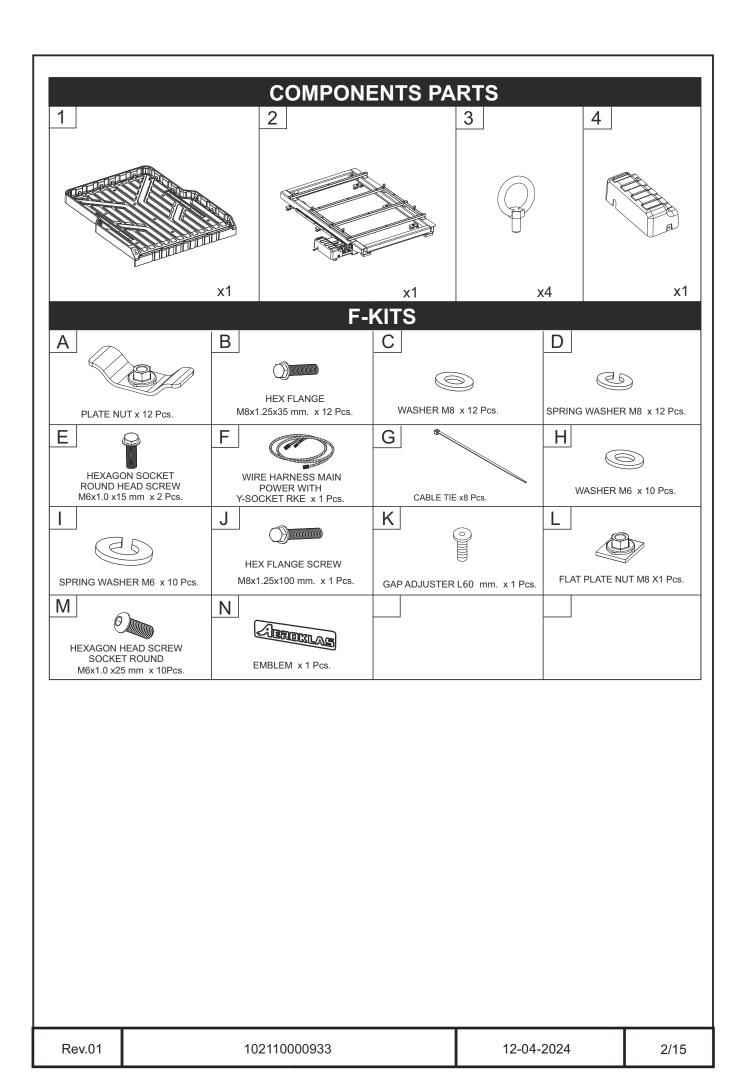
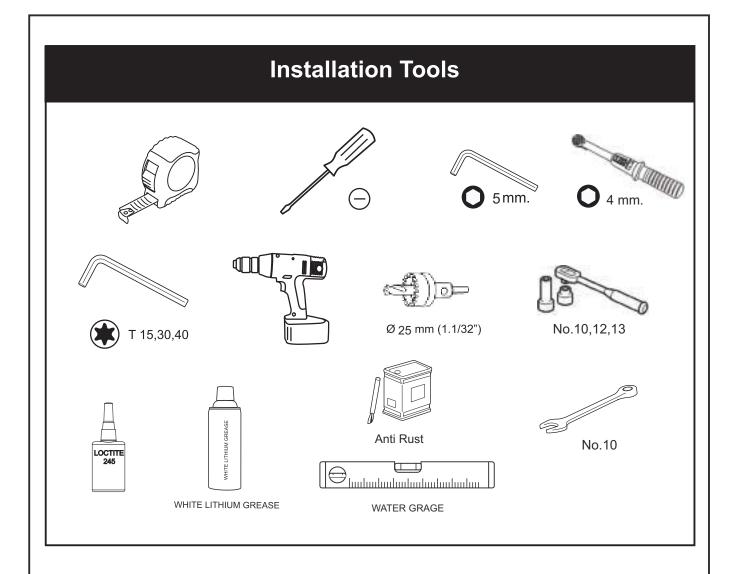
### **INSTALLATION INSTRUCTION**

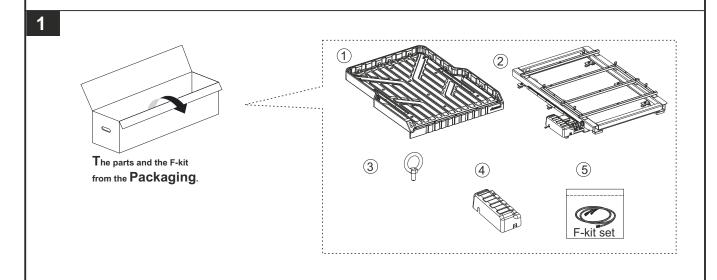




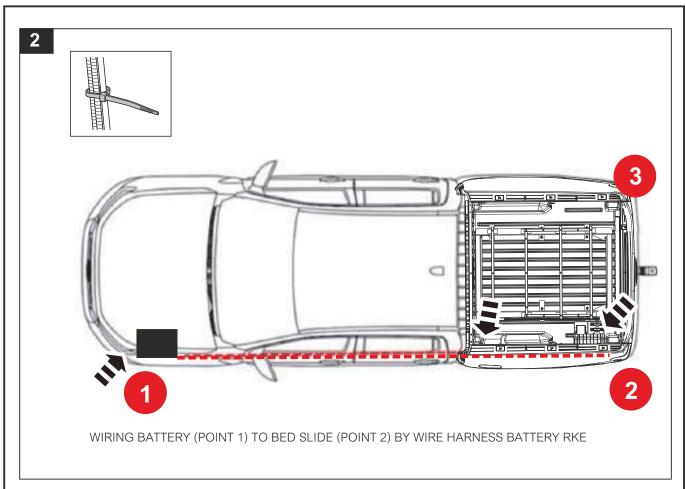
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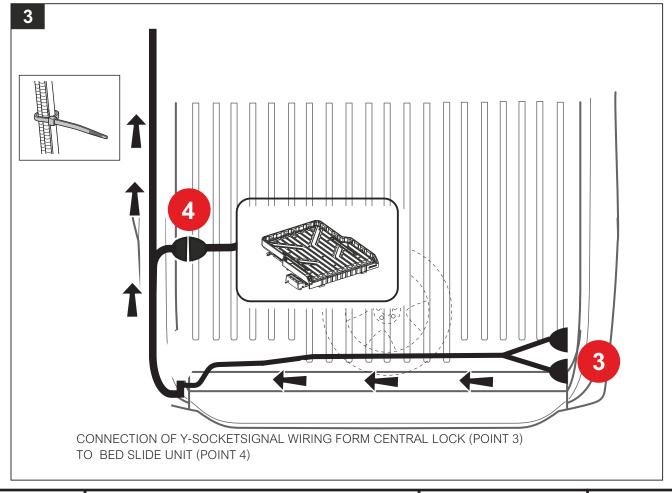






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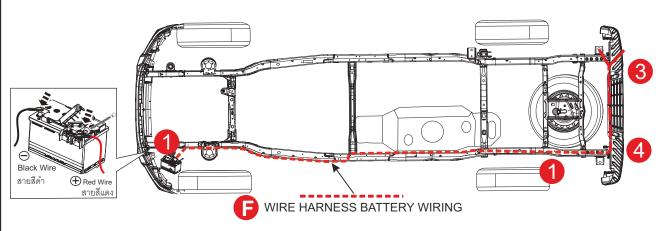
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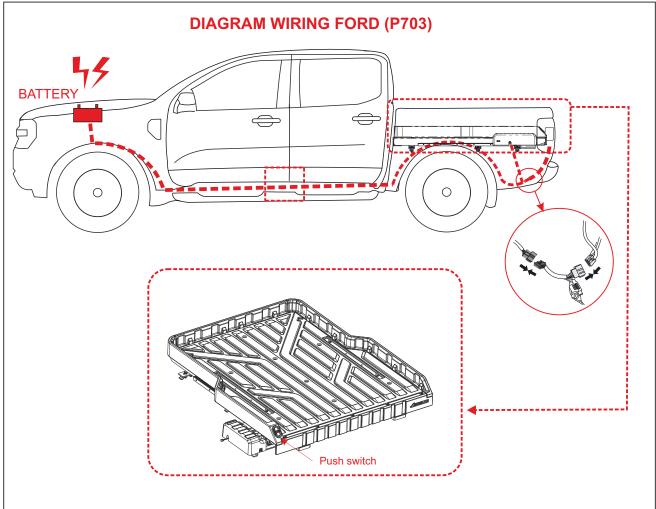
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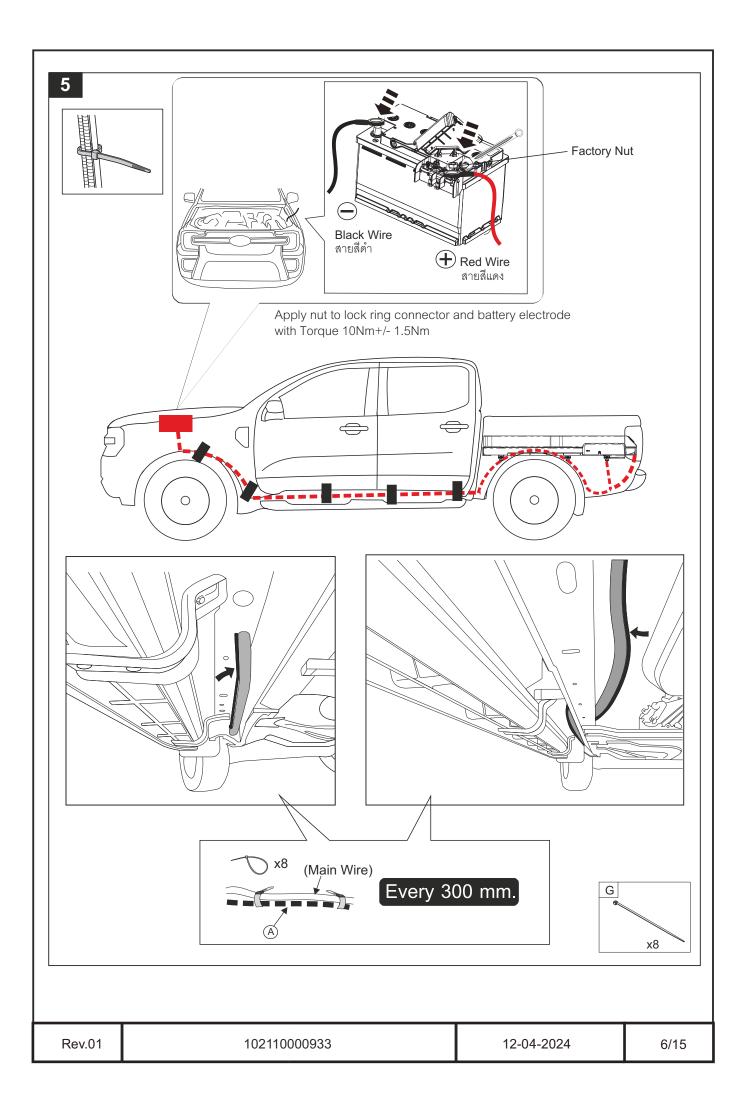


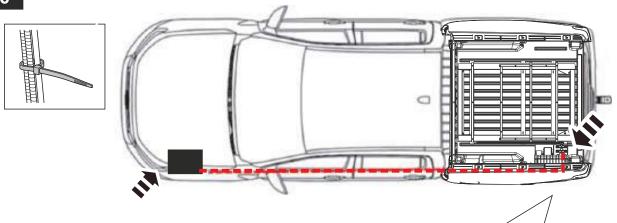




Bed Slide to follow to the main chassis wiring harness

Zip ties to be used very 300 mm. to secure the Bed Slide harness to the chassis wiring harness. Bed Slide lid harness to route over the spare wheel and fuel tank

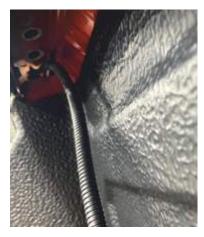




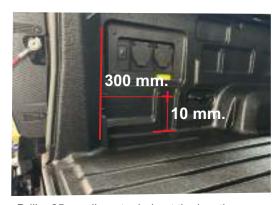
# Drilling wire harness hole for OE Bed liner



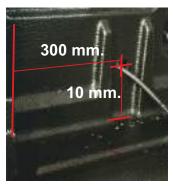
Remove tail light set from the vehicle and thread the wire through the chassis hollow until it passes out.



Thread it through the upper chassis hollow until it passes out the vehicle tub as shown. Then, hide it at the back of the bed liner



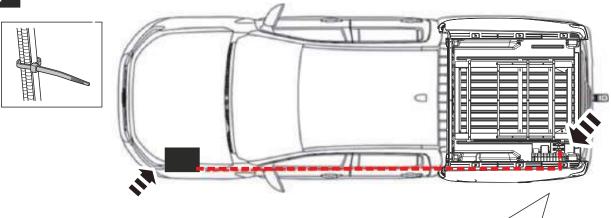
Drill a 25mm diameter hole at the location as shown on the bed liner to be an exit for the wire.



Thread the wire out of the hole drilled earlier and keep it until the E-Slide tray is completely installed.

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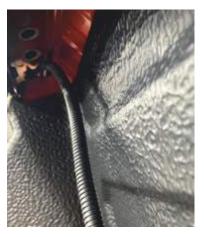




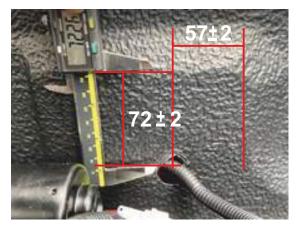
# Drilling wire harness hole for FLA Bed liner



Remove tail light set from the vehicle and thread the wire through the chassis hollow until it passes out.



Thread it through the upper chassis hollow until it passes out the vehicle tub as shown. Then, hide it at the back of the bed liner

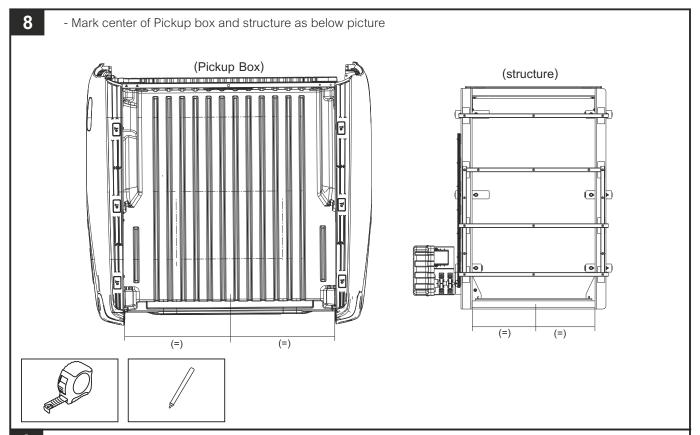


Drill a 25mm diameter hole at the location as shown on the bed liner to be an exit for the wire.

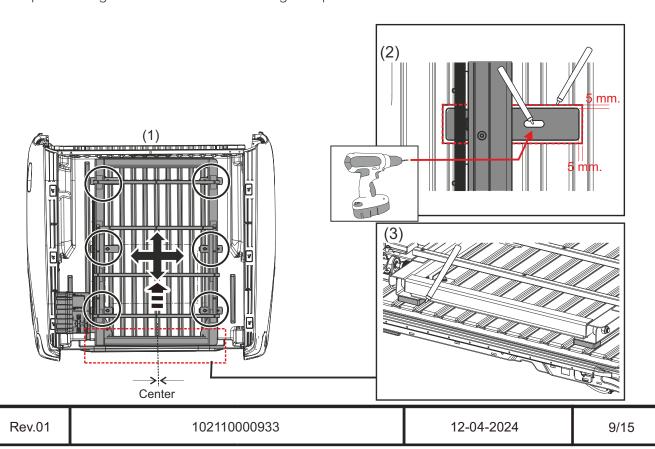


Thread the wire out of the hole drilled earlier and keep it until the E-Slide tray is completely installed.

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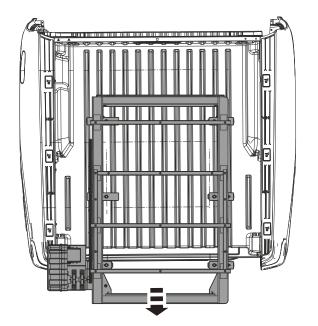


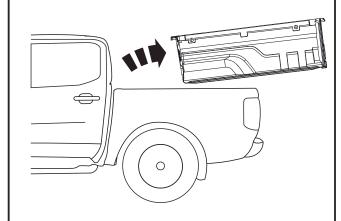
- 1.) Put structure on pickup box and align marked center between the structure and pickup box then enclose the most frool surface of structure to the front of pickup box or Bed liner as (1)
- 2.) Mark at center of slot for every mounting holes and incase if fitting with bed liner also mark 5 mm offet all around 6 mounting legs see (2)
- 3.) Only incase if fitting with bed liner, mark 5 mm around the front support 2 positions as (3)
- 4.) Slightly move the E-Slide tray to allow the space for drilling, and drill the holes at the top of the ridge with 10 mm diameter using a step drill bit then clean after drilled.





- Take off the structure and Bed Liner from vehicle
- Apply Anti Rust on pickup box after drilling holes.

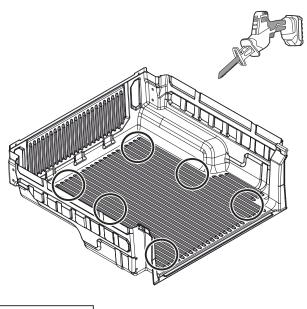


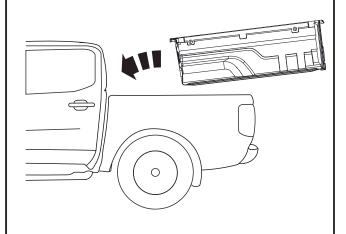




# Only incase if fitting with bed liner

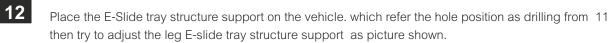
- Cut off the Bed Liner as marking position of Leg and front support Front support
- Put the Bed Liner on vehicle again after cut off



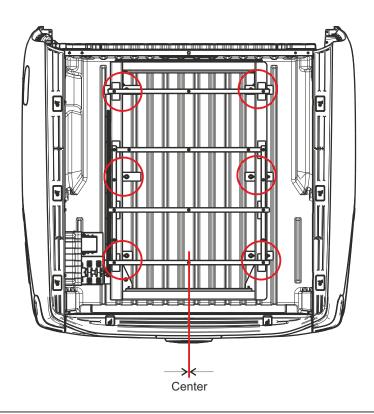




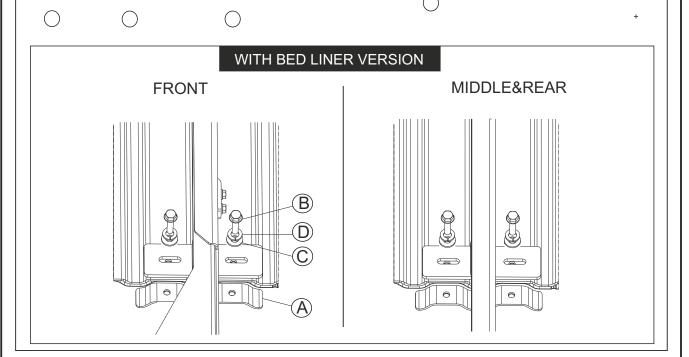
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- Align the most front surface of the unit to the front tub head board as shown

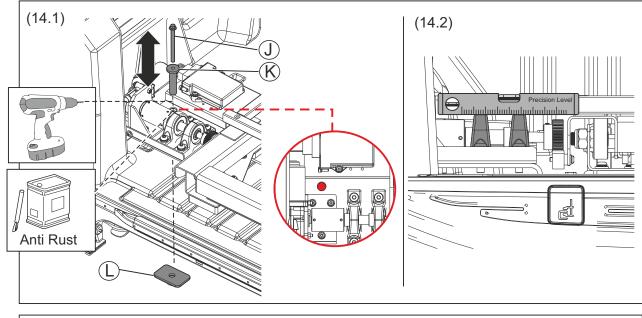


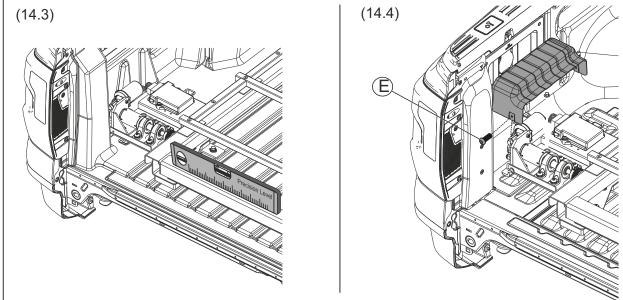
Set in place at item 12 then install the plate nut M8 item (A) from Under the vehicle and fasten by M8x1.25x35 Hex Head Screw (B), washer M8 (C) and spring washer M8 (D) with E-Side tray structure support for all mounting location, Ensuring the mounting bracket (plate nut M8) is pulled up, tighten torque 25 ±3 Nm.



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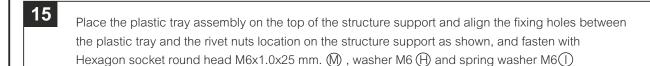
- Drill 10 mm diameter hole at location as shown and apply anti rust at hole on pickup box then attach the gap adjuster item (k) at the location as shown, keep ratating down until it touch the hole of pickup box as bed liner, put Hex flange screw M8x100 (J) through the gap adjuster hole and clamped it with flat plate nut M8 (L) from under Pickup box with torque 30 Nm.
  - Cheek alignment of driving system and tooth bar gear with the Buble level grage as pic (14.2)
  - The Buble level grage on structure and driving system set should be equal (14.2)/(14.3)

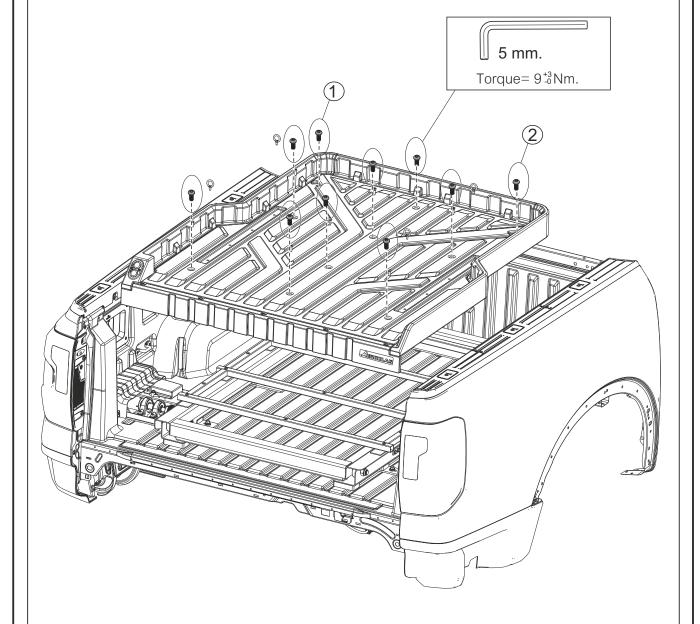




Remark: Incase the Buble level is not correct Level, please adjust gap adjuster position to correct the Buble level gua go as pic (14.1) then cover driving system by cover housing by socket head screw M6x1.0x20 mm. x2 pcs as pic(14.4)

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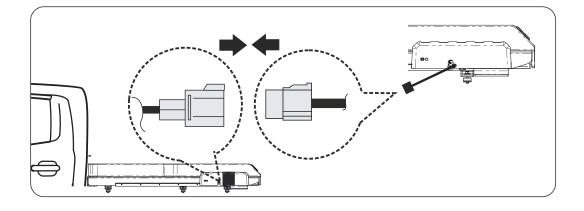


Note: Installation method for plastic tray and rivet nuts of structure, After put the plastic tray on structure then start tighten loosely at position ①,②then align other hole position and put screw M , spring washers ①, plain washer H, on other holes.

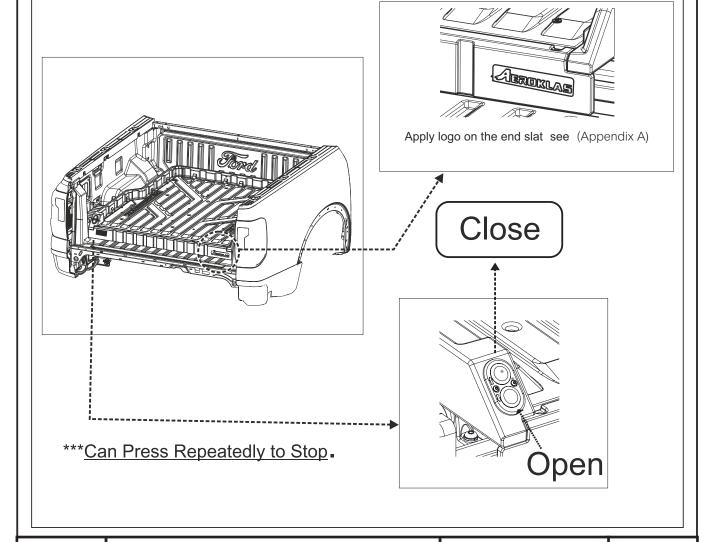
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Connect the push switch wire harness (from the plastic tray) to the control unit's connector then connect the main power wire harness to the battery.



17 User Guide

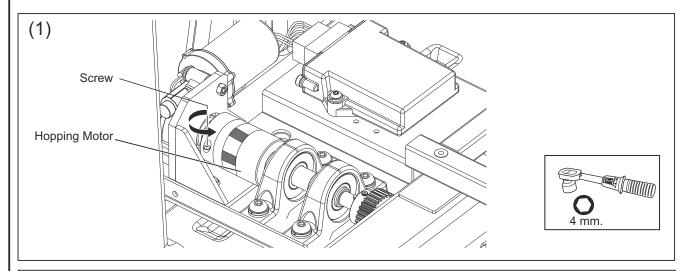


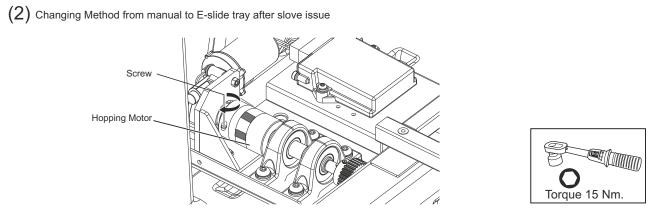
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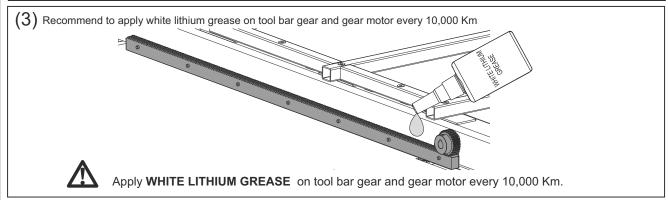
### Suggestion

Incase E-slide tray docs not work properly, it can be operated manualy as follows,

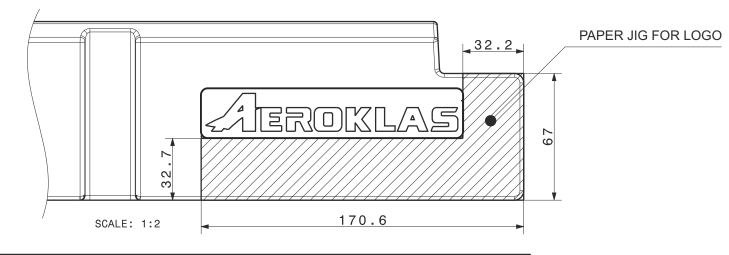
- 1) Loosen joint's screw at Hopping motor as pic (1) then bring the car to service center to fix the problem
- 2) After Fix the problem and need to change from manual to E-slide tray-by tighten the joint's screw at hopping motor from with torque 15 Nm. as pic (2)

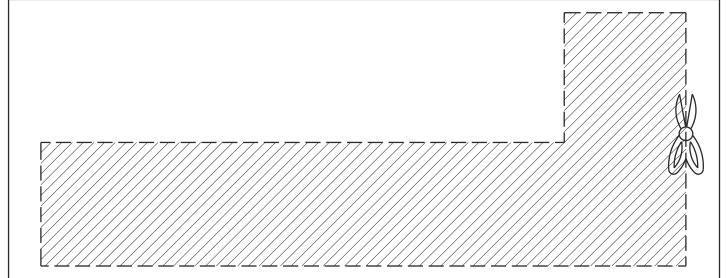






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SCALE: 1:1 ,PRINT ON A4